

UPHOLSTERY SET INSTRUCTIONS

I. REMOVAL AND INSTALLATION OF SEAT ASSEMBLIES

A. BUCKET SEAT REMOVAL

1. Remove 4 floor pan plug buttons to gain access to the seat track retaining nuts.
2. From under the car, remove the seat track retaining stud nuts & washers. Remove the seat assembly from the car and place it on a clean work area.
3. Remove the screws which retain the seat track assembly to the seat cushion and remove seat track assembly.

B. BUCKET SEAT INSTALLATION

1. Place the seat track assembly on the seat cushion and install the retaining screws.
2. Place the seat assembly in the car & install the washers and nuts on the retaining studs.
3. Install the floor pan plug buttons.

C. REAR SEAT CUSHION & BACKREST REMOVAL

1. Lift the rear seat cushion and pull it forward to remove it from the car.
2. Remove two rear seat back attaching screws located at the bottom of the seat back.
3. Lift up on the seat back to disengage the seat from the upper hooks and remove the seat back from the car.

D. REAR SEAT CUSHION & BACKREST INSTALLATION

1. Position the seat back in the car and engage the seat with the upper hooks.
2. Install the seat back lower retaining screws and the removed arm rest. Install the rear seat cushion.

II. SEAT COVER UPHOLSTERY INSTALLATION

A. REAR SEAT CUSHION COVER

1. Remove the rear seat cushion from the car by lifting on the front of the seat and pulling it forward.
2. Remove the cushion cover hog rings and remove the cushion cover from the seat frame.
3. Inspect the pad and replace or rebuild with foam if necessary.
4. Transfer the listing wire to the new cover.
5. Position the new cushion cover on the seat frame and springs & attach it in place with hog rings (Fig. 3).
6. Install the seat cushion in the car.

B. REAR SEAT BACKREST COVER

1. Remove the rear seat back from the car.
2. Remove the rear seat back cover.
3. Transfer listing wires to the new cover.
4. Position the new cover on the pad and seat frame and secure in place with hog rings. (Fig. 6)

C. BUCKET SEAT CUSHIONS

1. Remove the front seat & track from the car and remove the seat tracks from the seat.
2. Remove the front seat back shield and the seat back pivot side cover.
3. Remove the seat back pivot pin and remove the seat back from the seat cushion.
4. Remove the seat cushion scuff plate.
5. Remove the seat cushion cover and pad.
6. Position the seat cushion pad on the frame and install the hog rings (Fig. 7)
7. Position the cushion cover on the pad and retain with hog rings (Fig. 7).
8. Install the seat cushion scuff plate.
9. Position the seat back on the pivot and install the pivot pin.
10. Install the front seat back shield and the seat back pivot side cover.
11. Install the seat on the seat tracks and install the seat & track in the car.

D. BUCKET SEAT BACKREST

1. Remove the front seat back shield and the seat back pivot side cover.
2. Remove the seat back pivot retaining pin & remove the seat back from the car.
3. Unsnap & remove the seat back rear panel cover (Fig. 7).
4. Remove the seat back stop adjusting bolt.
5. Remove the hog rings & remove the cover from the seat back frame.
6. Position the seat back cover in place on the pad & connect it to the bolster wire with hog rings. Then pull the cover tight & secure it to the rear side with hog rings.
7. Install the seat back rear trim panel and adjusting bolt.
8. Position the seat back on the seat cushion & install the pivot retaining pin.
9. Install the seat back shield and pivot side cover.

PRECAUTIONS:

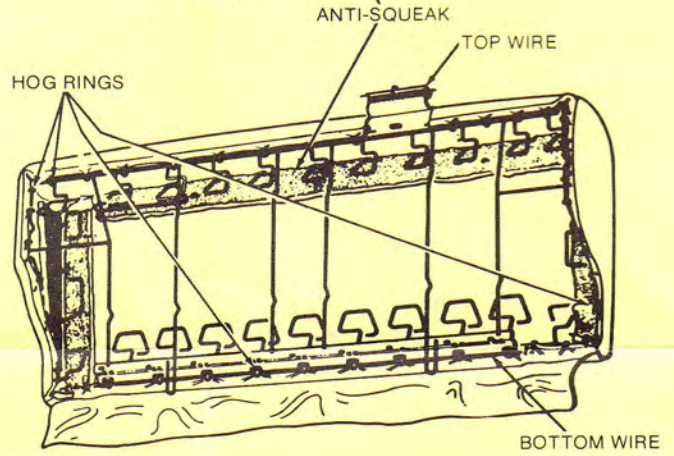
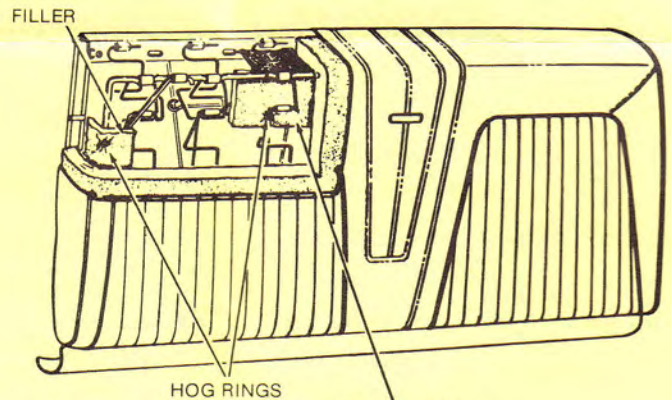
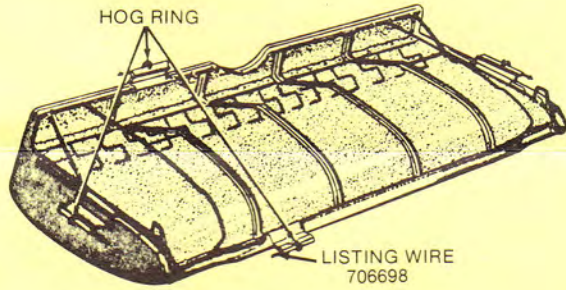
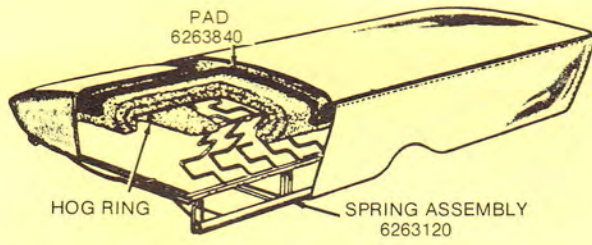
Covers are made to fit as tight as the originals. Caution must be exercised when installing cover over pad & frames. Do not pull at seams excessively as it is possible to tear cover at these points.

HELPFUL HINTS:

During installation in our Trim Department we have found that if the units are heated this will ease installation. Warm vinyl has more elasticity. Heating is best accomplished by:

1. laying covers in the sun
2. use a hair blow dryer
3. if a heat gun is used that is capable of producing high temperatures, extreme caution must be used not to overheat vinyl.

FIG. 3 - Typical Rear Seat Cushion Cover Installation



R1263-B

FIG.6 - Typical Rear Seat Back Cover Installation

FIG. 7 - Typical Bucket Seat Back and Cushion Cover Installation

